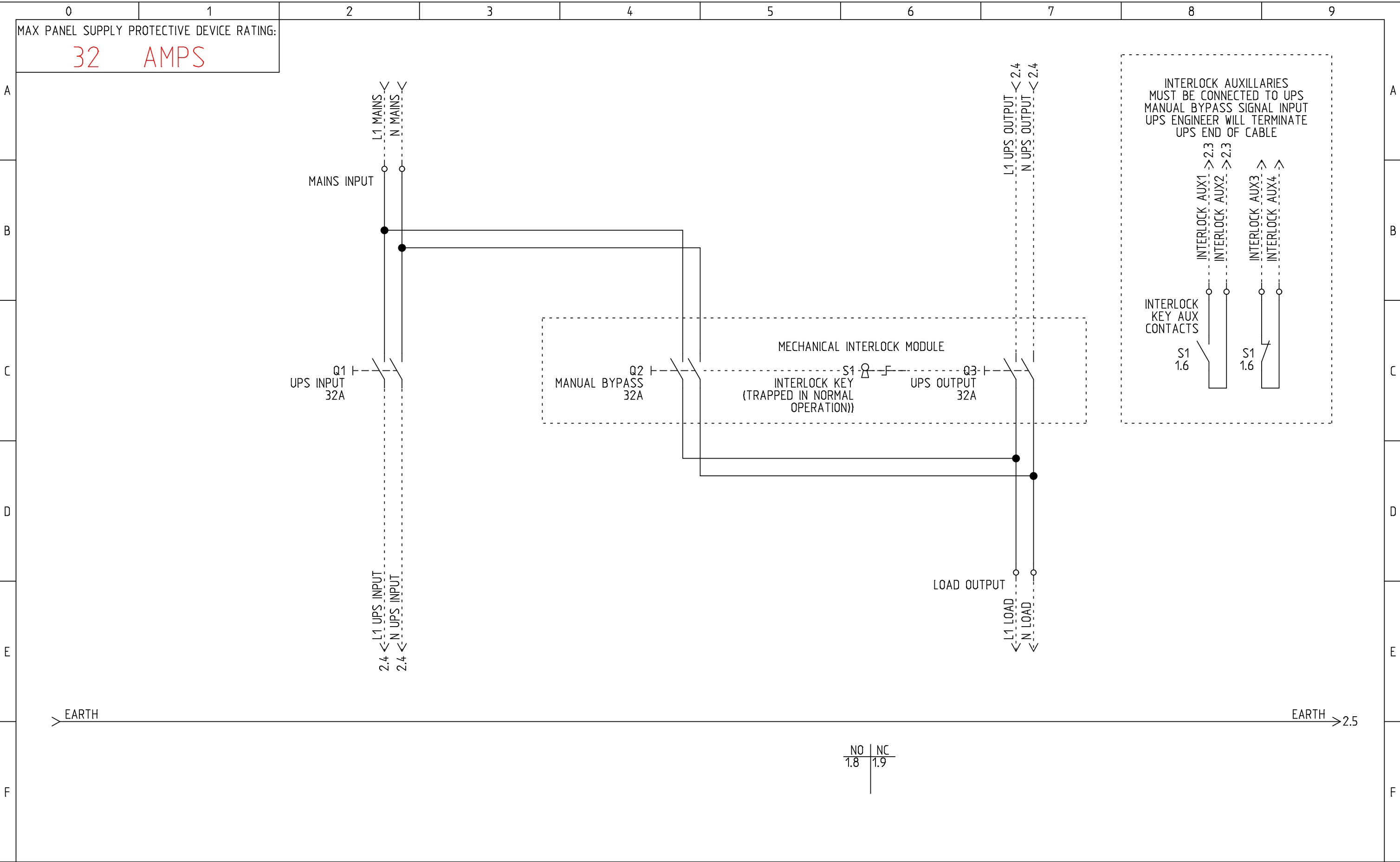
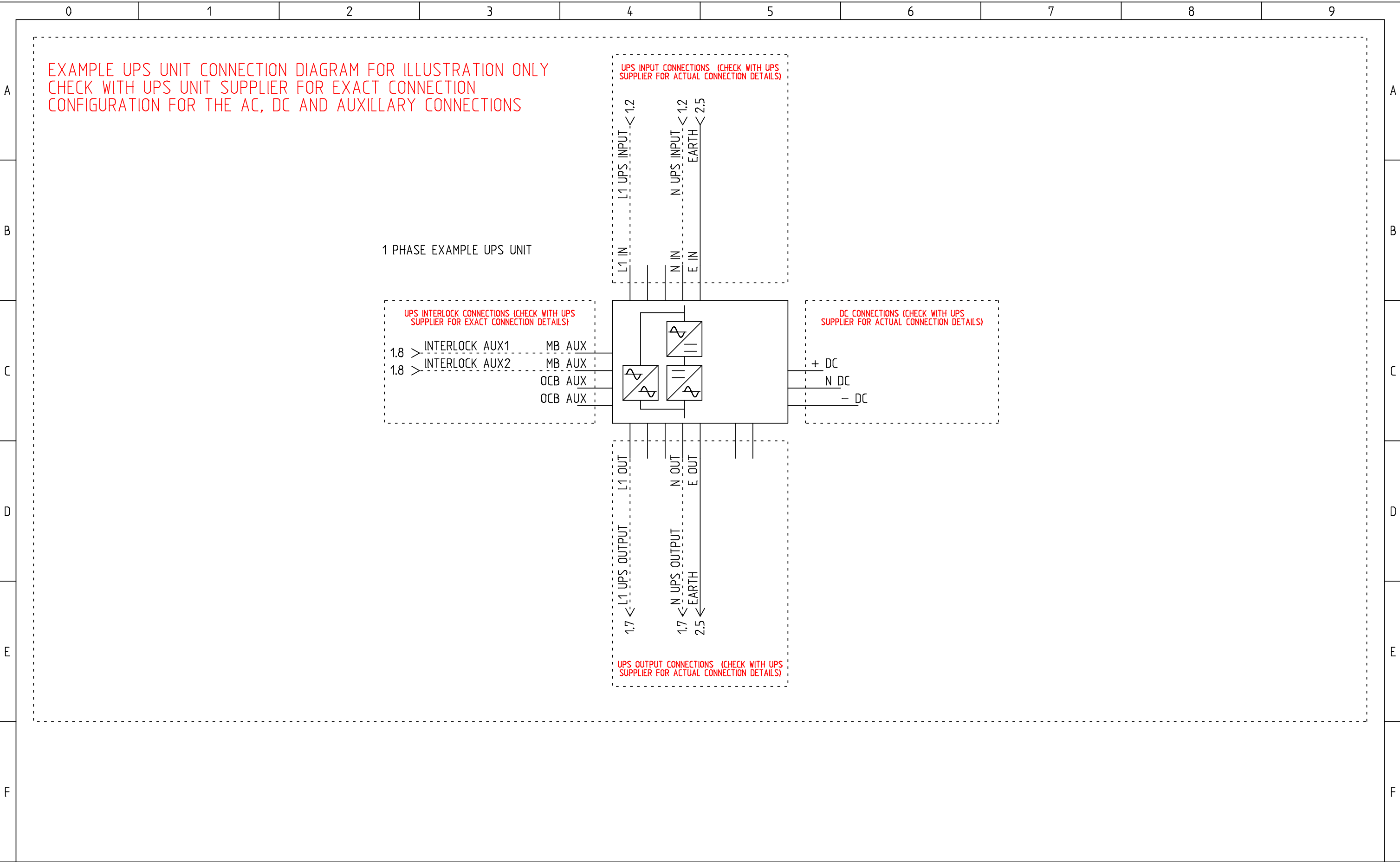




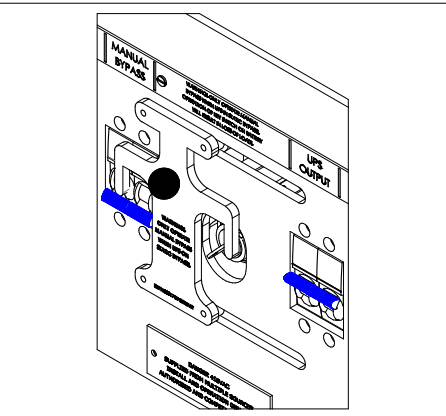
NOTES: 1) PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL NATIONAL AND LOCAL ELECTRICAL REGULATIONS 2) PLEASE REFER TO UPS PRODUCT MANUALS FOR ADDITIONAL INFORMATION 3) ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED 4) 4 – CORE SHIELDED SIGNAL CABLE MUST BE RUN FROM EMBS TO EACH UPS UNIT 5) ALL DASHED LINES EXTERNAL TO BYPASS PANEL	PRODUCT REF:	RB1–C–EMBS–32A–2P–ISO	REV NO:	2
	DOCUMENT NUMBER:	RBECAD00076	CREATION DATE:	29/04/2016
	PAGE DESCRIPTION:	MAIN SWITCH'S	REV DATE:	13/07/2018
	PROJECT NO:	SUBMITTAL DRAWING	DRAWN BY:	R BARNES
	PAGE TEMPLATE REF:	RBQS00075REV2	CHECKED BY:	M BRADLEY
	PRODUCT WEIGHT:	10KG	SHEET NUMBER:	1 OF 5



NOTES: 1) PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL NATIONAL AND LOCAL ELECTRICAL REGULATIONS 2) PLEASE REFER TO UPS PRODUCT MANUALS FOR ADDITIONAL INFORMATION 3) ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED 4) 4 – CORE SHIELDED SIGNAL CABLE MUST BE RUN FROM EMBS TO EACH UPS UNIT 5) ALL DASHED LINES EXTERNAL TO BYPASS PANEL	PRODUCT REF:	RB1–C–EMBS–32A–2P–ISO	REV NO:	2
	DOCUMENT NUMBER:	RBECAD00076	CREATION DATE:	25/05/2016
	PAGE DESCRIPTION:	UPS UNIT	REV DATE:	13/07/2018
	PROJECT NO:	SUBMITTAL DRAWING	DRAWN BY:	R BARNES
	PAGE TEMPLATE REF:	RBQS00078REV2	CHECKED BY:	M BRADLEY
	PRODUCT WEIGHT:	10KG	SHEET NUMBER:	2 OF 5

DO NOT USE THIS PROCEDURE IF THE MAINS IS NOT AVAILABLE. IF IN ANY DOUBT CONTACT YOUR UPS SERVICE PROVIDER.

STEP A (NORMAL POSITION)



MANUAL BYPASS:
-IN THE OFF POSITION

INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-ONLINE – LOAD ON UPS

STEP B

REFER TO UPS USER MANUAL TO SWITCH THE UPS UNIT (OR UNITS) TO STATIC BYPASS

ONCE UPS UNIT (OR UNITS) ARE IN STATIC BYPASS CONTINUE THE SWITCHING SEQUENCE

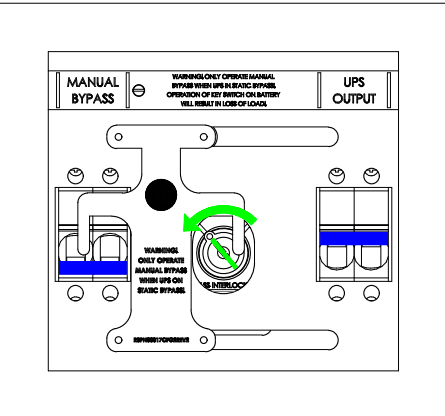
MANUAL BYPASS:
-IN THE OFF POSITION

INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP C



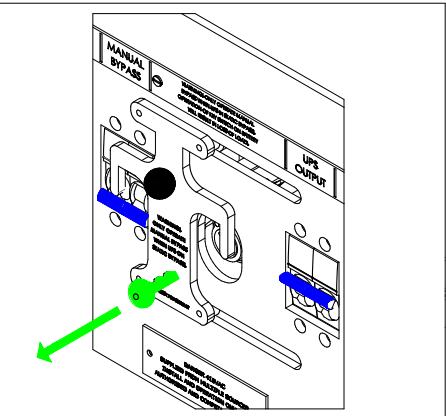
MANUAL BYPASS:
-IN THE OFF POSITION

INTERLOCK KEY :
-INSERTED + TURNED ANTI-CLOCKWISE

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP D



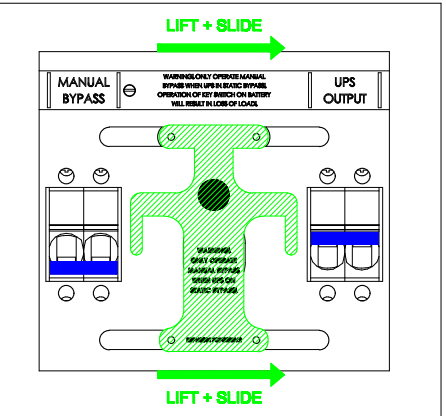
MANUAL BYPASS:
-IN THE OFF POSITION

INTERLOCK KEY :
-REMOVED

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP E



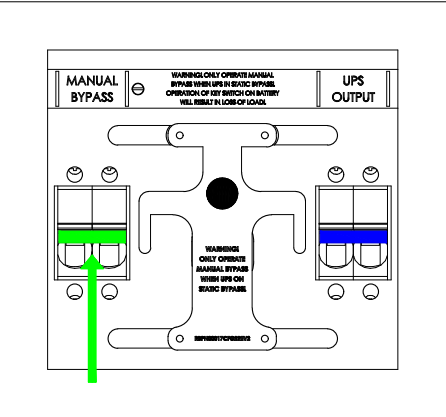
MANUAL BYPASS:
-IN THE OFF POSITION

INTERLOCK KEY :
-REMOVED

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP F



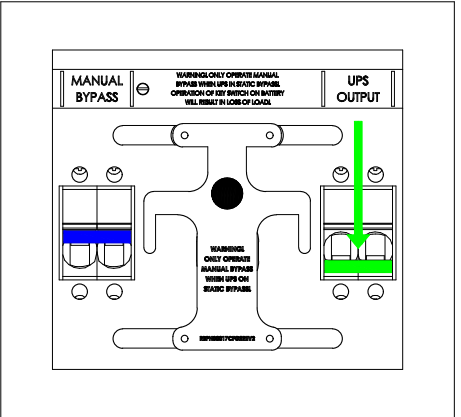
MANUAL BYPASS:
-IN THE ON POSITION

INTERLOCK KEY :
-REMOVED

UPS OUTPUT:
-IN THE ON POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP G



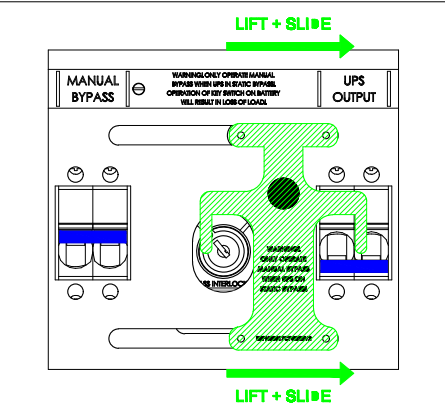
MANUAL BYPASS:
-IN THE ON POSITION

INTERLOCK KEY :
-REMOVED

UPS OUTPUT:
-IN THE OFF POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP H



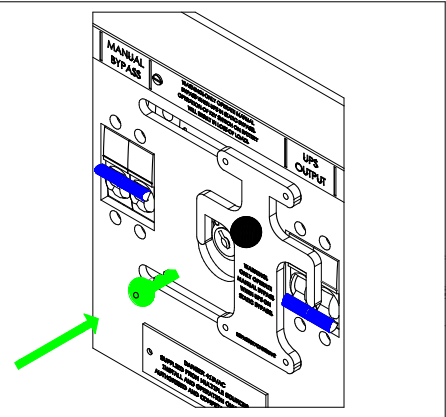
MANUAL BYPASS:
-IN THE ON POSITION

INTERLOCK KEY :
-REMOVED

UPS OUTPUT:
-IN THE OFF POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP I



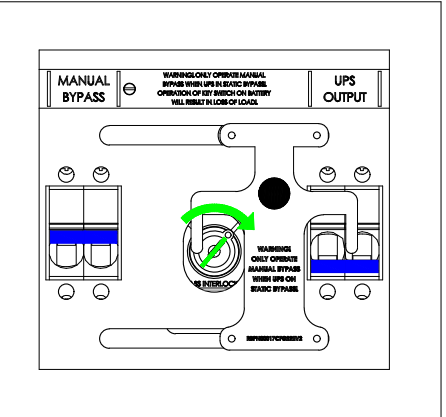
MANUAL BYPASS:
-IN THE ON POSITION

INTERLOCK KEY :
-INSERTED + TURNED ANTI-CLOCKWISE

UPS OUTPUT:
-IN THE OFF POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

STEP J



MANUAL BYPASS:
-IN THE ON POSITION

INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE

UPS OUTPUT:
-IN THE OFF POSITION

UPS UNIT:
-STATIC BYPASS – LOAD ON MAINS

NOTES:

1) PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL NATIONAL AND LOCAL ELECTRICAL REGULATIONS

2) PLEASE REFER TO UPS PRODUCT MANUALS FOR ADDITIONAL INFORMATION

3) ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED

4) 4 – CORE SHIELDED SIGNAL CABLE MUST BE RUN FROM EMBS TO EACH UPS UNIT

5) ALL DASHED LINES EXTERNAL TO BYPASS PANEL

PRODUCT REF:	RB1-C-EMBS-32A-2P-ISO	REV NO:	2
DOCUMENT NUMBER:	RBECAD00076	CREATION DATE:	29/04/2016
PAGE DESCRIPTION:	INTERLOCK OPERATION PAGE 1	REV DATE:	13/07/2018
PROJECT NO:	SUBMITTAL DRAWING	DRAWN BY:	R BARNES
PAGE TEMPLATE REF:	RBQS00078REV2	CHECKED BY:	M BRADLEY
PRODUCT WEIGHT:	10KG	SHEET NUMBER:	3 OF 5

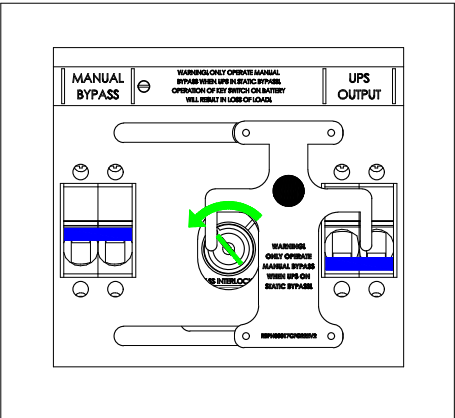
DO NOT USE THIS PROCEDURE IF THE MAINS IS NOT AVAILABLE. IF IN ANY DOUBT CONTACT YOUR UPS SERVICE PROVIDER.

STEP K (ON BYPASS POSITION)

THIS PROCEDURE ASSUMES:
ALL SWITCH'S ON THE EMBS AND ON THE UPS UNIT SHOULD STILL BE AS PER STEP J ON THE PREVIOUS PAGE PRIOR TO PROCEEDING
THE UPS UNIT SHOULD BE IN STATIC BYPASS AND SHOULD BE READY TO ACCEPT THE SYSTEM LOAD
IF IN ANY DOUBT CONTACT YOUR UPS SYSTEM SERVICE PROVIDER BEFORE PROCEEDING

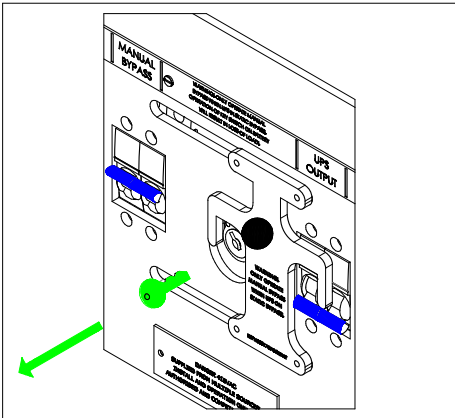
MANUAL BYPASS:
-IN THE ON POSITION
INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE
UPS OUTPUT:
-IN THE OFF POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP L



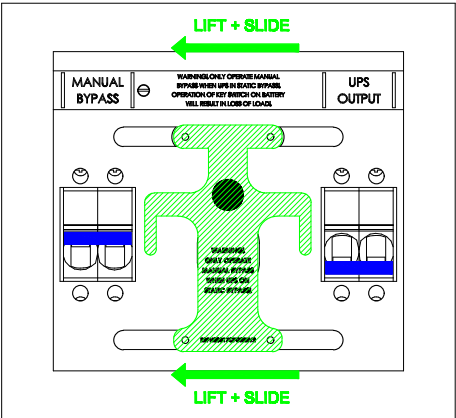
MANUAL BYPASS:
-IN THE ON POSITION
INTERLOCK KEY :
-INSERTED + TURNED ANTI-CLOCKWISE
UPS OUTPUT:
-IN THE OFF POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP M



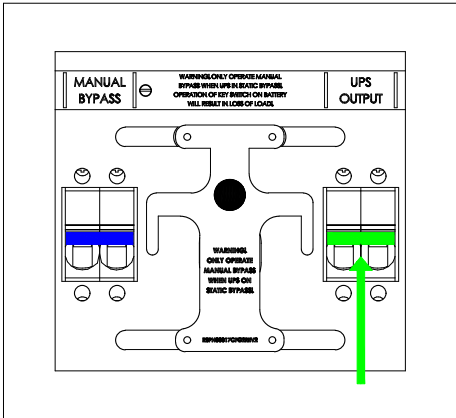
MANUAL BYPASS:
-IN THE ON POSITION
INTERLOCK KEY :
-REMOVED
UPS OUTPUT:
-IN THE OFF POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP N



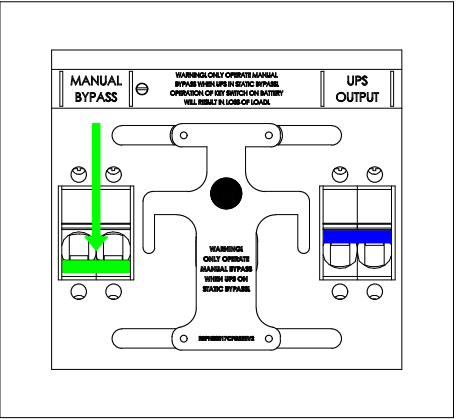
MANUAL BYPASS:
-IN THE ON POSITION
INTERLOCK KEY :
-REMOVED
UPS OUTPUT:
-IN THE OFF POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP O



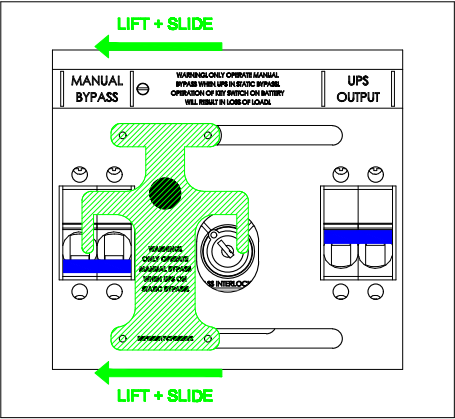
MANUAL BYPASS:
-IN THE ON POSITION
INTERLOCK KEY :
-REMOVED
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP P



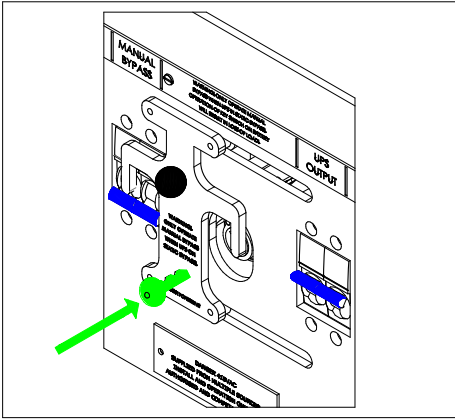
MANUAL BYPASS:
-IN THE OFF POSITION
INTERLOCK KEY :
-REMOVED
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP Q



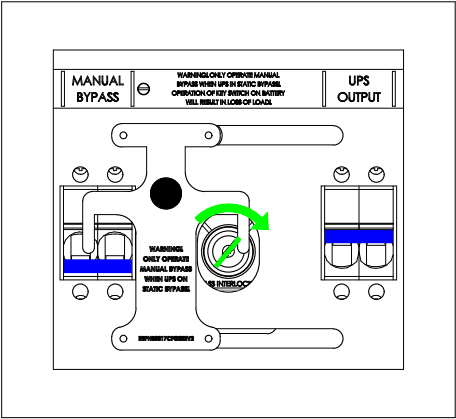
MANUAL BYPASS:
-IN THE OFF POSITION
INTERLOCK KEY :
-REMOVED
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP R



MANUAL BYPASS:
-IN THE OFF POSITION
INTERLOCK KEY :
-INSERTED + TURNED ANTI-CLOCKWISE
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP S



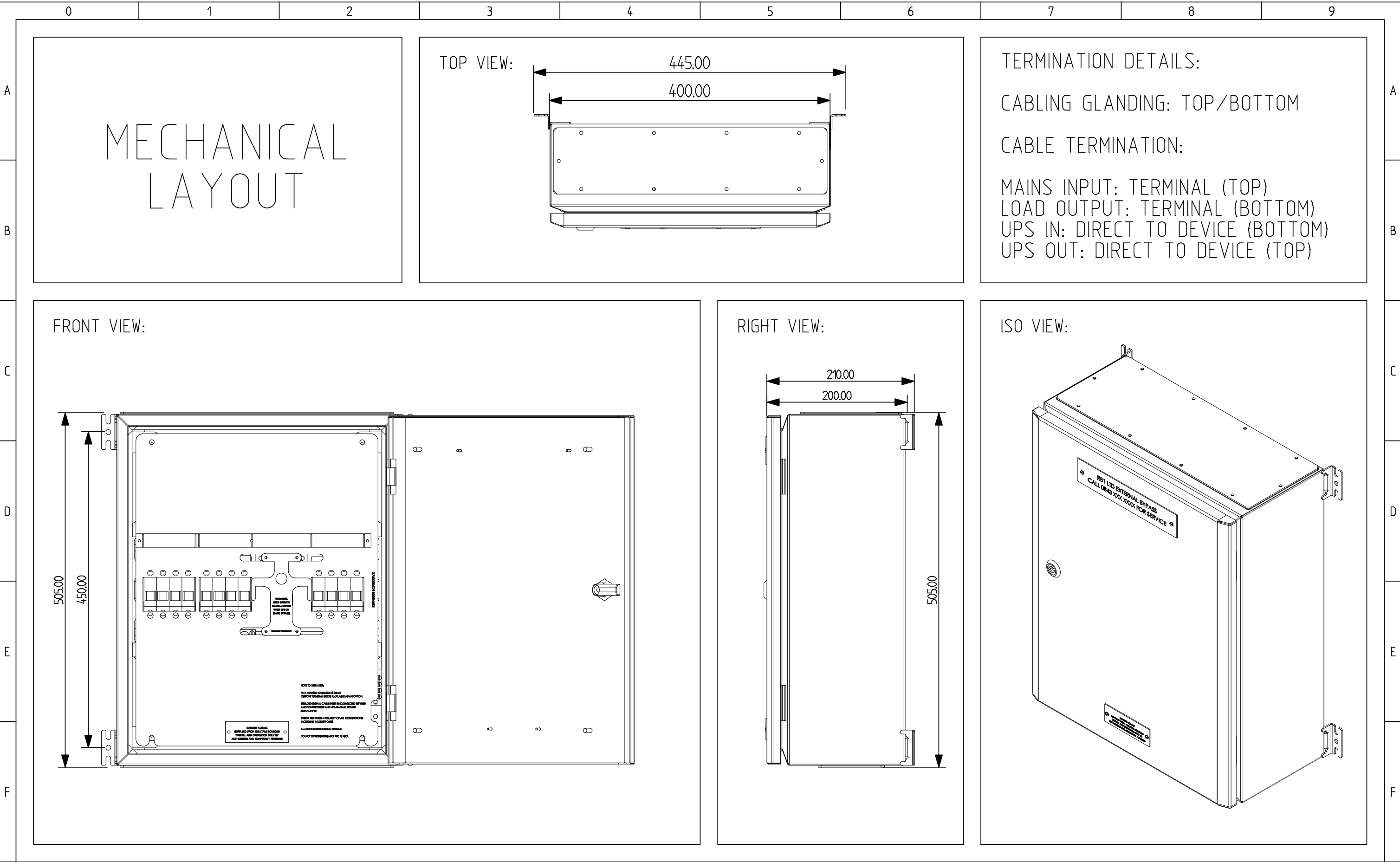
MANUAL BYPASS:
-IN THE OFF POSITION
INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-STATIC BYPASS - LOAD ON MAINS

STEP T

REFER TO UPS USER MANUAL TO SWITCH THE UPS UNIT (OR UNITS) TO ONLINE MODE
ONCE UPS UNIT (OR UNITS) ARE ONLINE THE SEQUENCE IS COMPLETE AND THE LOAD IS NOW BACKED UP BY UPS
IF IN ANY DOUBT CONTACT YOUR UPS SERVICE PROVIDER
MANUAL BYPASS:
-IN THE OFF POSITION
INTERLOCK KEY :
-INSERTED + TURNED CLOCKWISE
UPS OUTPUT:
-IN THE ON POSITION
UPS UNIT:
-ONLINE - LOAD ON UPS

NOTES:
1) PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL NATIONAL AND LOCAL ELECTRICAL REGULATIONS
2) PLEASE REFER TO UPS PRODUCT MANUALS FOR ADDITIONAL INFORMATION
3) ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED
4) 4 - CORE SHIELDED SIGNAL CABLE MUST BE RUN FROM EMBS TO EACH UPS UNIT
5) ALL DASHED LINES EXTERNAL TO BYPASS PANEL

PRODUCT REF:	RB1-C-EMBS-32A-2P-ISO	REV NO:	2
DOCUMENT NUMBER:	RBECAD00076	CREATION DATE:	29/04/2016
PAGE DESCRIPTION:	INTERLOCK OPERATION PAGE 2	REV DATE:	13/07/2018
PROJECT NO:	SUBMITTAL DRAWING	DRAWN BY:	R BARNES
PAGE TEMPLATE REF:	RBQS00078REV2	CHECKED BY:	M BRADLEY
PRODUCT WEIGHT:	10KG	SHEET NUMBER:	4 OF 5



- NOTES:
- 1) PRODUCT MUST BE INSTALLED IN COMPLIANCE WITH ALL NATIONAL AND LOCAL ELECTRICAL REGULATIONS
 - 2) PLEASE REFER TO UPS PRODUCT MANUALS FOR ADDITIONAL INFORMATION
 - 3) ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED
 - 4) 4 – CORE SHIELDED SIGNAL CABLE MUST BE RUN FROM EMBS TO EACH UPS UNIT
 - 5) ALL DASHED LINES EXTERNAL TO BYPASS PANEL

PRODUCT REF:	RB1-C-EMBS-32A-2P-ISO	REV NO:	2
DOCUMENT NUMBER:	RBECAD00076	CREATION DATE:	29/04/2016
PAGE DESCRIPTION:	MECHANICAL LAYOUT	REV DATE:	13/07/2018
PROJECT NO:	SUBMITTAL DRAWING	DRAWN BY:	R BARNES
PAGE TEMPLATE REF:	RBQS00078REV2	CHECKED BY:	M BRADLEY
PRODUCT WEIGHT:	10KG	SHEET NUMBER:	5 OF 5